



### Features

1. 250A ;  
Intermittent 250A load.
2. ;  
It has one set of normally open contacts.
3. 24V ;  
Coil power consumption 24W.
4. 100M $\Omega$  (1000VDC) ; 2H ;  
The insulation resistance reaches 100M $\Omega$  (1000VDC), and the withstand voltage between the contacts and the coil is 2kV.
5. IB ;IB67;  
IP protection level: IP67.
6. IEC 60664-1 GB/F 14048.1 GB/F 14048.4 ;  
Compliant with IEC 60664-1, GB/T14048.1 and GB/T14048.4 requirements.
7. DaHe 2015/863/EG DEACH 1907/2006/EC ;  
Compliant with RoHS (2015/863/EC) and REACH (1907/2006/EC) requirements.
8. CE DaHE  
Safety certificate: CE, RoHS.

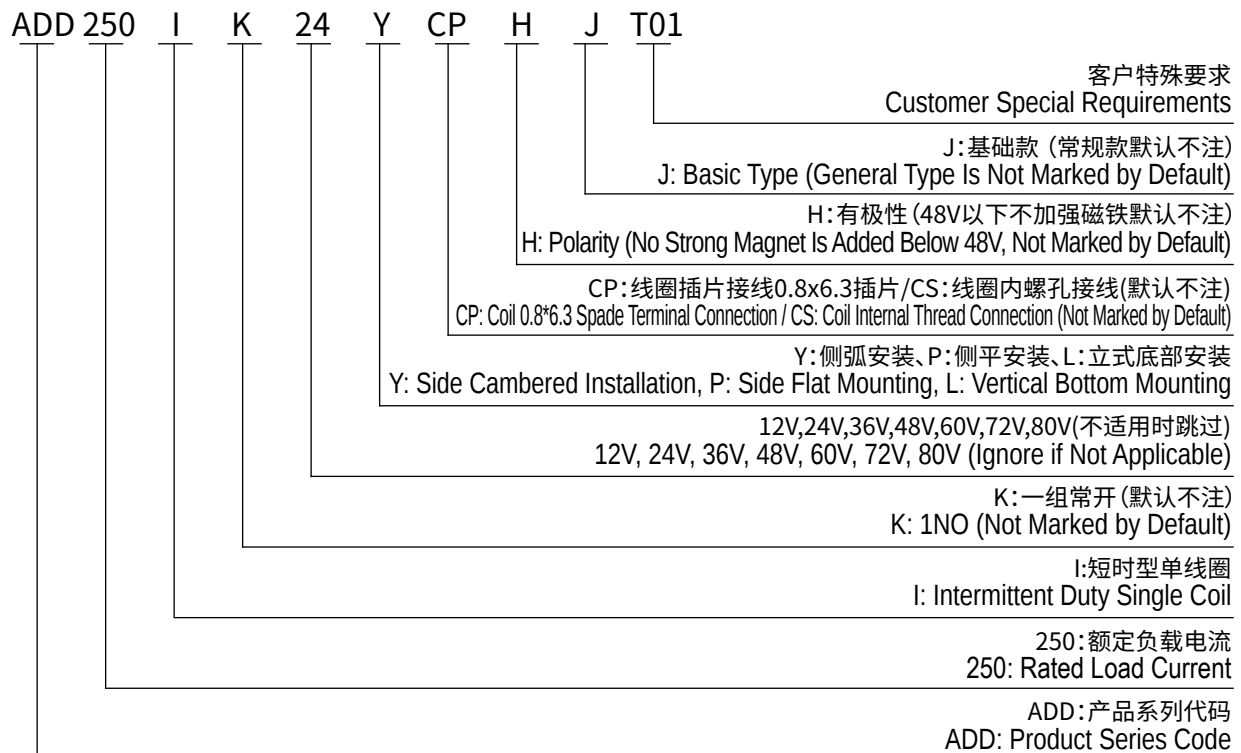
### Performance Parameters at23

Contact Arrangement	1K (1@A)	Pickup Voltage	70% Ge
Contact Resistance	5 $\Omega$	Dropout Voltage	5% -40% Ge
Contact Voltage Drop	80 $\Omega$ H (Sf 150A)	Contact Bounce Period	5 $\mu$ s
Overload Current	7W 1e	Pickup Time	30 $\mu$ s
Temperature	-40 ~ +55	Dropout Time	30 $\mu$ s
Load Terminal	8 M8 External Thread	Dielectric Strength	Between Main Contacts 50HI /60HI 1500HAC/1 $\mu$ s
Vibration	3.5Y, 10p200HI , 1/2 3.5g, 10~200Hz, 1/2 Sine Wave (Power On)		Between Main Contacts and Coil 50HI /60HI 1500HAC/1 $\mu$ s
Relative Humidity	5 ~ 95% RH	Insulation Resistance	Initial State 100 $\Omega$ 1 $\mu$ s
Dimension	76.8j 70.6j 68.5 $\pm$		After Electrical Life 50 $\Omega$ 1 $\mu$ s
Operating Duty	Intermittent	Shock	Stability 20Y 20g (Power On)
( ) Electrical Durability with Load (Resistive)	50000 (24V/300A) 50,000 Times(24V/300A)		Strength 50Y
Load Wiring Torque	8-10 $\pm$	Mechanical Durability	500000 500,000 Times
/	/	Coil Wiring Torque	2-3 $\pm$

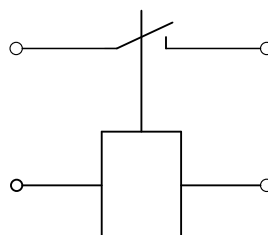
## ADD250IJ ADD250IJ Coil Parameters

Coil Voltage	Pull-In Voltage	Drop-Out Voltage	Coil Resistance	Coil Power Consumption
12H	70% Ge	5% -40% Ge	6 $\Omega$ 10%	24I $\Omega$ 10%
24H	70% Ge	5% -40% Ge	24 $\Omega$ 10%	24I $\Omega$ 10%
36H	70% Ge	5% -40% Ge	54 $\Omega$ 10%	24I $\Omega$ 10%
48H	70% Ge	5% -40% Ge	96 $\Omega$ 10%	24I $\Omega$ 10%
60H	70% Ge	5% -40% Ge	150 $\Omega$ 10%	24I $\Omega$ 10%
72H	70% Ge	5% -40% Ge	216 $\Omega$ 10%	24I $\Omega$ 10%

### Model Coding



### Wiring Diagram



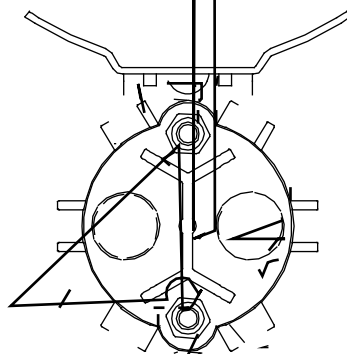
A1, A2  
A1&A2 Main Terminals

1, 2  
1&2 Coil Terminals

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# Outline Installation Dimension Drawing

ADD250IYJ



2-? 8  
Load Wiring 2-M8  
8-10@.\_  
Torque 8-10N.m

2-? 5  
Load Wiring 2-M5  
2-3@.\_  
Torque 2-3N.m

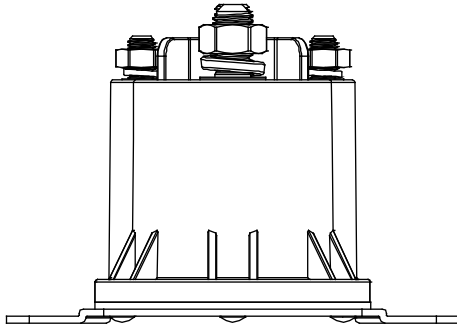
ADD250IPJ

2-? 8  
Load Wiring 2-M8  
8-10@.\_  
Torque 8-10N.m

2-? 5  
Load Wiring 2-M5  
2-3@.\_  
Torque 2-3N.m

# Outline Installation Dimension Drawing

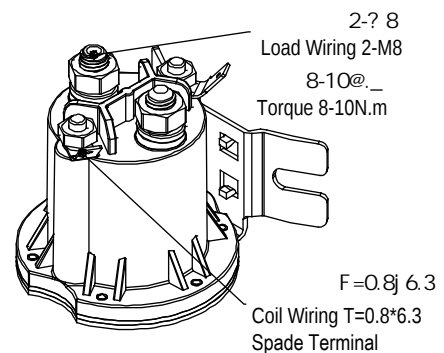
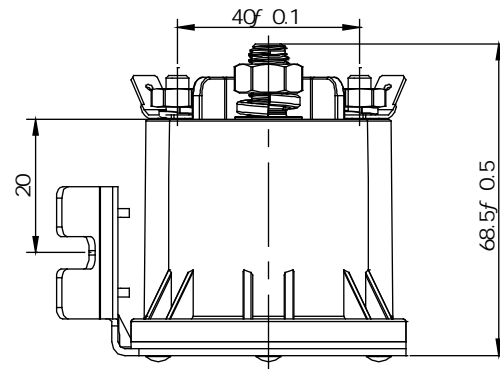
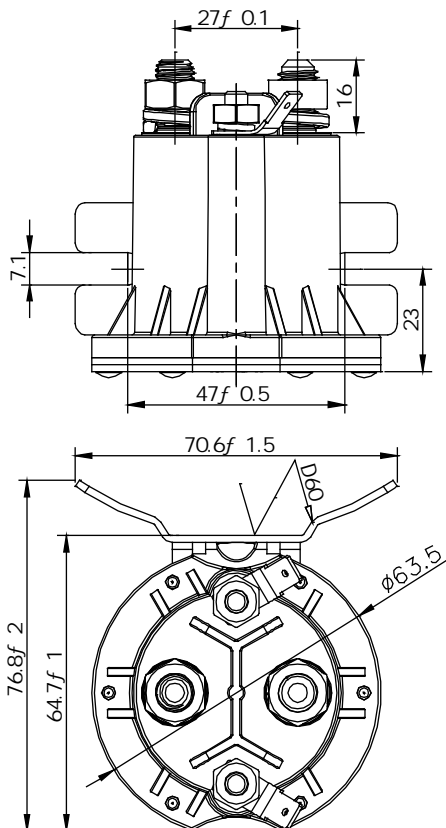
ADD250ILJ



2-? 8  
Load Wiring 2-M8  
8-10@\_ \_  
Torque 8-10N.m

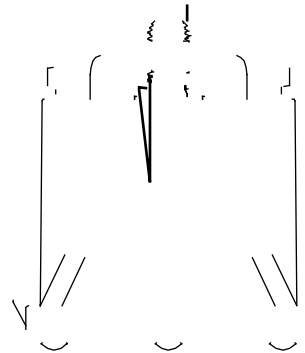
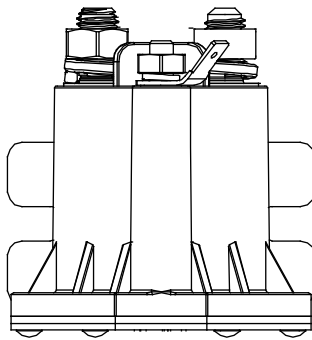
2-? 5  
Load Wiring 2-M5  
2-3@\_ \_  
Torque 2-3N.m

ADD250IYCPJ

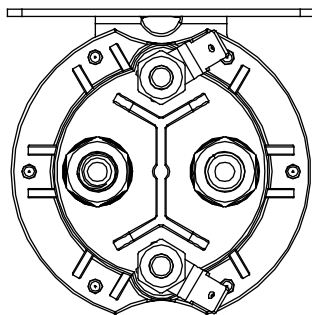


# Outline Installation Dimension Drawing

ADD250IPCPJ



2-? 8  
Load Wiring 2-M8  
8-10@\_ \_  
Torque 8-10N.m



F=0.8j 6.3  
Coil Wiring T=0.8\*6.3  
Spade Terminal

ADD250ILCPJ

2-? 8  
Load Wiring 2-M8  
8-10@\_ \_  
Torque 8-10N.m

F=0.8j 6.3  
Coil Wiring T=0.8\*6.3  
Spade Terminal

## Usage Cautions

1.

This document is only for customer selection reference, AOKAI has tried the best to ensure the accuracy of the information in this document. Product specifications and parameters may be changed due to product improvement etc., they may be inconsistent because of not updated in time. For the specific parameters and performance of each product, please refer to the samples provided by AOKAI and the corresponding signed and controlled specification.

2.

Regarding the application of this product, please select the matching product according to your specific use conditions and environmental requirements when selecting the product. If the requirements are not clearly specified, please contact AOKAI to obtain more technical support.

3.

When installing and using this product, regardless of wiring or fixed installation, it is required to use anti-loose spring washers.

4.

The torque for installing fasteners should be within the standard range required by this specification. It may cause the unstable installation or damaging the product if the torque is lower than the minimum torque or higher than the maximum torque.

5.

Do not install the contactor in places with strong magnetic fields (such as transformers or strong magnets), or close to objects with thermal radiation. It is recommended to use it with a cooling fan.

6.

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It is forbidden to use the product that have been dropped from a high place (height  $\geq 30$ cm).

7.

It is forbidden to use the product in an environment with oil pollution, especially before wiring, it will seriously affect the main terminals conductivity if they are polluted by oil pollution, and affect the product life.

8.

It is forbidden to use the product beyond the rated electrical life. When the rated electrical life is reached, although the product can continue to work, there is a risk of failure, explosion, and burning because of non-breaking.

9.

This product cannot be used as a protector, and the circuit must be connected with a protector in series when using.

10.

AOKAI only does the resistive electrical life verification and quality assurance. When the product is used in an environment with inductive load or capacitive load, it is recommended that the circuit should be connected in parallel with a surge protection device.

11.

After continuous work, restarting immediately after disconnection will affect the pull-in voltage because the product is in a hot state, and the pull-in voltage will increase, which is a reasonable phenomenon.

12.

It is strictly prohibited to wiring when power on.